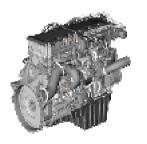
# DAIMLERCHRYSLER







### **Truck Group Division Day 2006**

Michael Dostal

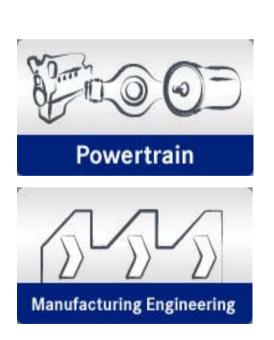
Head of Truck Powertrain Operations and Manufacturing Engineering
- Mannheim, November 17, 2006 -

### TRUCK GROUP ORGANIZATION BUNDLES GLOBAL COMPONENT MANUFACTURING AND MANUFACTURING ENGINEERING

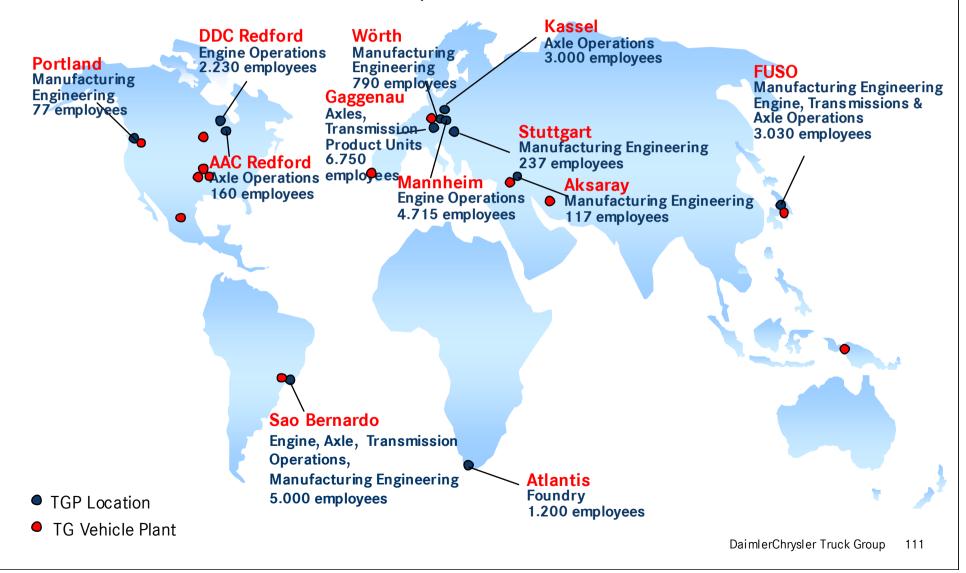
- Focus on production of engines, transmissions and axles
- Global responsibility for manufacturing engineering vehicles and aggregates in order to generate standardization and best practice transfer

**TGP** 





## TGP IS A GLOBAL OPERATING ORGANIZATION WITH MORE THAN 27,000 EMPLOYEES



### GLOBAL EXCELLENCE IMPLEMENTED IN POWERTRAIN OPERATIONS

### **Global Excellence**

**Management of Cycles** 

**Operational Excellence** 

Growth and market exploitation

**Future product generations** 

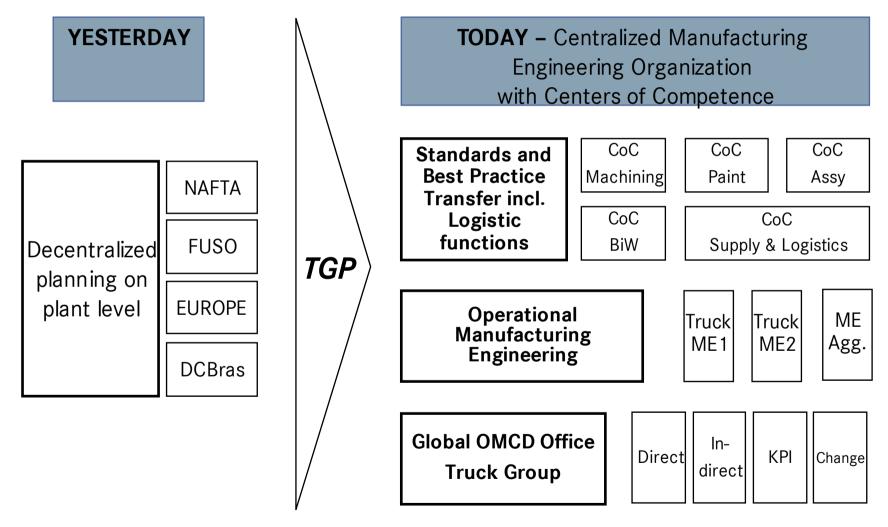
- Workforce flexibility
- Lean manufacturing approach
- Global implementation of DCPS

### "WORKFORCE FLEXIBILITY" IMPROVED FOR THE NEXT DOWNTURN

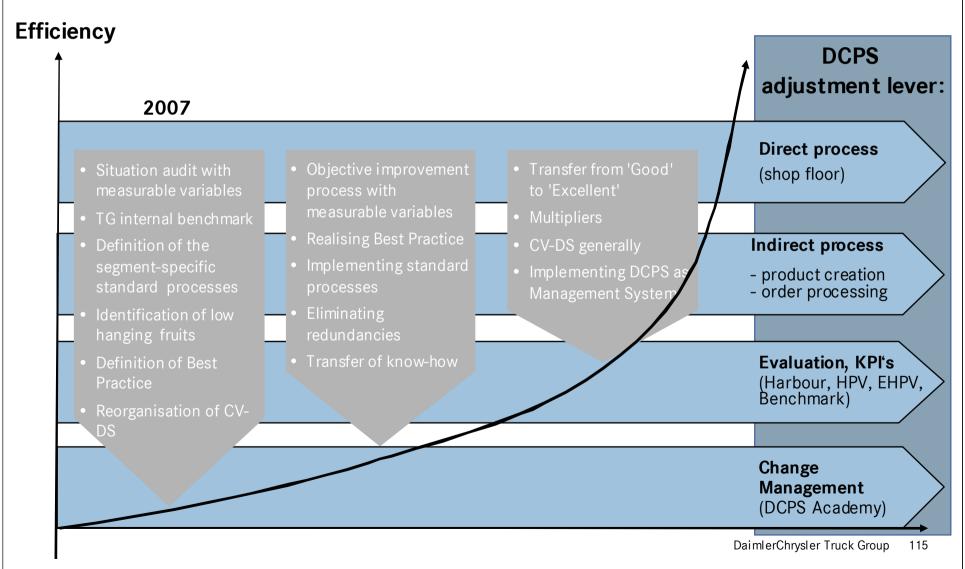
#### **Examples of current workforce flexibility within TGP**

- Saturday as regular working day w/o bonus payment (Mannheim, Kassel)
- Up to 21 shifts in capital-intensive areas of manufacturing (Mannheim, Kassel, Gaggenau)
- Work-time flexibility up to +/- 300h (Kassel)

## CENTRALIZED MANUFACTURING ENGINEERING IN ORDER TO STANDARDIZE AND SHARE BEST PRACTICE



# DCPS TARGETED AS MANAGEMENT SYSTEM MAJOR INITIATIVES PLANNED UNTIL 2009

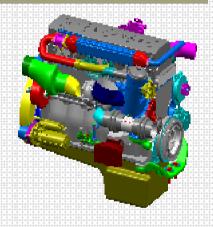


### DCPS AND DESIGN FOR MANUFACTURING IMPLEMENTED FOR NEW HDEP PRODUCTION

Standard processes in all plants based on DCPS, DCSS principles

#### **Machining Guidelines**

- Design to Manufacturing
- Machining in only 1layer
- cubic corpus
- common drill diameter
- optimum aspect ratios
- common fixture concept

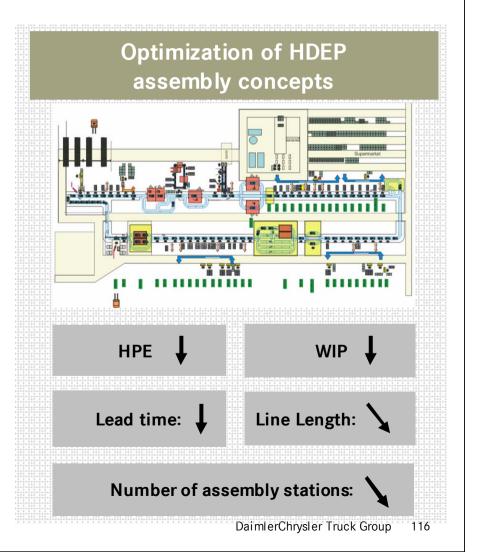


Modular Engine Design

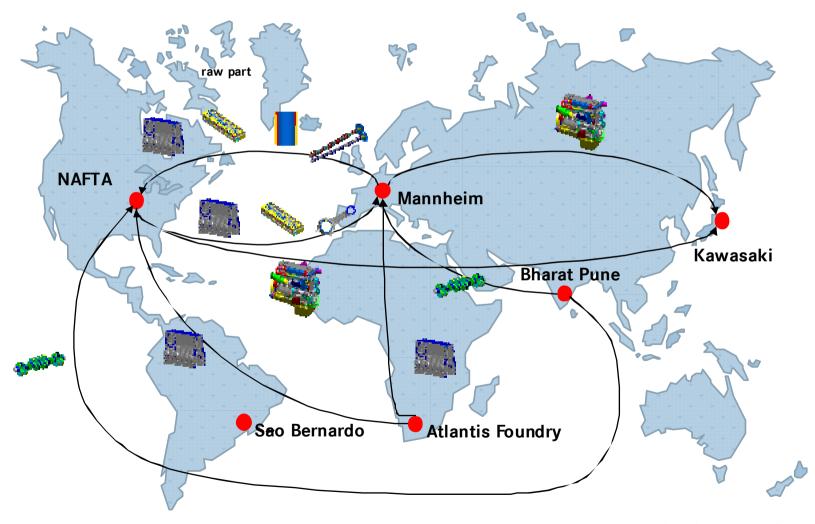
Closed Loop System Quality Alert / Stop Concept

Flexible and modular automation concept

Optimized Line Feed by Pull, JIS, JIT



## TGP SUPPORTS MODULAR STRATEGY WITH ITS GLOBAL PRODUCTION NETWORK



### **DISCLAIMER**

This presentation contains forward-looking statements that reflect management's current views with respect to future events. The words "anticipate," "assume," "believe," "estimate," "expect," "intend," "may," "plan," "project" and "should" and similar expressions identify forward-looking statements. Such statements are subject to risks and uncertainties, including, but not limited to: an economic downturn in Europe or North America; changes in currency exchange rates, interest rates and in raw material prices; introduction of competing products; increased sales incentives; the effective implementation of our new management model, and the CORE program, including the new business model for smart, at the Mercedes Car Group; renewed pressure to reduce costs in light of restructuring plans announced by our major competitors in NAFTA; the ability of the Chrysler Group to reduce dealer inventories with current incentive programs and respond to a shift in market demand for smaller, more fuel efficient vehicles; lower profit contributions by EADS due to delays in deliveries of the Airbus A380; disruption of production or vehicle deliveries, resulting from shortages, labor strikes or supplier insolvencies; the resolution of pending governmental investigations; and decline in resale prices of used vehicles. If any of these or other risks and uncertainties occur (some of which are described under the heading "Risk Report" in DaimlerChrysler's most recent Annual Report and under the heading "Risk Factors" in DaimlerChrysler's most recent Annual Report on Form 20-F filed with the Securities and Exchange Commission), or if the assumptions underlying any of these statements prove incorrect, then actual results may be materially different from those expressed or implied by such statements. We do not intend or assume any obligation to update any forward-looking statement, which speaks only as of the date on which it is made.